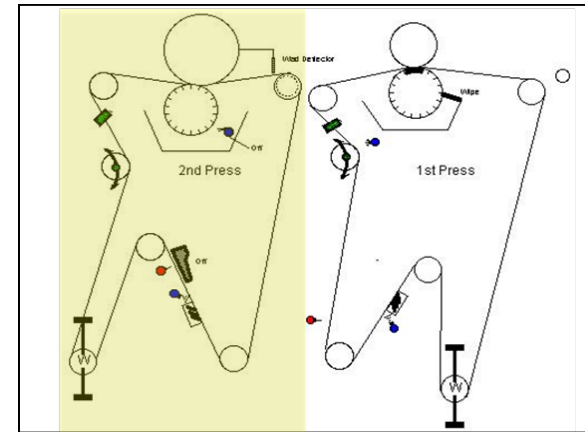


## APPLICATION

|               |                             |
|---------------|-----------------------------|
| REGION:       | North America               |
| POSITION:     | 2 <sup>nd</sup> Press       |
| GRADE:        | Corrugating Medium          |
| BASIS WEIGHT: | 26# - 33# (115-160gsm)      |
| SPEED:        | 1600 fpm (725mpm)           |
| LOAD:         | 1000pli (1100psi) (7.58MPa) |



## OBJECTIVES

- To compare performance of new SMA/non-woven seam product to standard conventional design

## RESULTS

- Trial HIFI-1 ran standard life, scheduled off at 48 days
- Set a new monthly production record of 403.2 TPD, 7.2% over the 376 TPD budget
- Ran at 97.5% up time, .23 breaks per day, only 7 breaks during the entire first month
- Follow-up trial ran 56 days and increased production by 16.4tpd

## VALUE

- \$1.5mm Annually**